"Preserve the old, but know the **New**"



## STAR UPVC PIPELINE SYSTEM







# Mission

### **VISION**

Total solution for PVC pipeline system

### MISSION

Serve water Projects, Construction activities and agricultural needs on domestic and global level to ensure quality products with customer satisfaction.

### **STAR**

Established in 1984, Star Plastics, pioneer in the field of manufacture of uPVC pipe and fittings in Indian subcontinent. Star Impex and Star Pipes is a part of star group of companies which is one of the largest manufacturer of uPVC pipes and fittings in South India region with an average production of 3000 MT per month.

At Star, we always keep on upgrading technology. We employ the latest world class micro processed machines. Our computerised quality control lab, logistics division, all speak volumes of our penchant to keep in tune with the times. But for us, technology doesn't end within the limits of our endeavour. We have special tie-ups with research groups that develop new technology for construction, irrigation and water distribution. The result of all these can be seen in the quality and popularity of our products.

Star has a wide range of products which includes uPVC pipes, suction and delivery hoses and other building material confirming to international specifications. We have a unique range of SWR PVC Pipes & Fittings manufactured from especially tested U.V. stabilised PVC compounds. We are catering the market of Qatar, Oman, Bahrain, UAE, Saudi Arabia, Egypt, Iran and South Africa. We keep quality at every stage, from raw materials to finished goods, and an ongoing commitment to innovation and development ensure that Star products maintain a uniformly high standard of excellence.



## Flexible Hose

### **APPLICATIONS**

Suction hose is excellent for all types of water distribution, sewage disposal, chemicals, aqua culture, shipping, cement, oil exploration, petrochemicals and comes as a boon for irrigation in the agricultural sector. It is excellent for conveying granules & fine particles of raw materials in processing industry. It has a rigid PVC spiral reinforcement between soft walls which makes it an ideal substitute for rubber hoses. It is light in weight and extremely flexible. It can be put to task even in the most demanding curves and bends with absolutely no loss of flexibility. Smooth inside and outside it has excellent resistance to pressure, external impacts, most of the chemicals, gases, light acids and saline water.

### SIZES AVAILABLE

Normal Size		Standard Lengths
Inches	mm	mtrs.
3/4	20	30
1	25	30
1 <sup>1</sup> / <sub>4</sub>	30	30
1 <sup>1</sup> / <sub>2</sub>	38	30
2	50	30
2 <sup>1</sup> / <sub>2</sub>	65	30
3	75	30
4	100	30
5	125	15
6	150	15
8	200	10



### DRAINAGE PIPE FITTINGS Size: Imperial / Inch



# Dipeline Systems with International Qualit









### SWEEP BEND 88°/92°[F/F]

100				
	PRODUCT Code	SIZE Inch	Colour	Angle
ı				
ı	001	11/2	<b>✓</b> ✓	88
ľ	002	2	<b>√ √</b>	88
ľ				
ı	003	3	<b>✓</b>	88
I	004	4	<b>✓</b>	88
ľ	005	6	<b>✓</b>	88

### BEND 45<sup>0</sup> [F/F]

PRODUCT Code	SIZE Inch	Colour	Angle
006	11/	<b>✓</b> ✓	ΛE
006	1 <sup>1</sup> / <sub>2</sub>		45
007	2	<b>√</b> ✓	45
008	3	<b>✓</b>	45
009	4	<b>✓</b>	45
010	6	<b>✓ ✓</b>	45

### DOOR BEND [F/F]

PRODUCT Code	SIZE Inch	Colour	Angle
011	4	<b>✓ ✓</b>	88

### **FEMALE ELBOW**

PRODUCT Code	SIZE Inch	Colour	Angle
012	11/2	<b>✓ ✓</b>	90

### TEE 920 [F/F]

ובב של [ר/ר]			
PRODUCT Code	SIZE Inch	Colour	Angle
013	11/2	<b>✓</b> ✓	92
014	2	<b>√ √</b>	92
015	3	<b>✓</b>	92
016	4	<b>✓</b>	92
017	6	<b>✓</b>	92

# Pipeline Systems with International Quality



PRODUCT Code	SIZE Inch	Colour	Angle
018	11/2	<b>V V</b>	45
019	2	<b>√ √</b>	45
020	3	<b>✓</b>	45
021	4	<b>✓</b>	45
022	6	<b>✓</b>	45

### DOOR TEE 92° [F/F]

DOOK ILL OL [I/I]			
PRODUCT Code	SIZE Inch	Colour	Angle
023	3	<b>✓</b>	92

### SOCKET [F/F]

PRODUCT Code	SIZE Inch	Colour	Angle
024	11/2	<b>V V</b>	
025	2	<b>✓ ✓</b>	
026	3	<b>✓</b>	
027	4	<b>✓</b>	
028	6	<b>✓ ✓</b>	

### FEMALE SOCKET

PRODUCT Code	SIZE Inch	Colour	Angle
029	11/2	<b>✓ ✓</b>	

### P-TRAP 4"

PRODUCT Code	SIZE Inch	Colour	Angle
030	4	<b>✓</b>	











### DRAINAGE PIPE FITTINGS Size: Imperial / Inch



# Dipeline Systems with International Quality











### MULTI FLOOR TRAP

	INIOLITIEUUN TIIAI			
PRODUCT Code	SIZE Inch	Colour	Angle	
031	4x3x11/2			
032	4x3x2x1 <sup>1</sup> / <sub>2</sub>			

### **MULTI FLOOR TRAP JALLY**

PRODUCT Code	SIZE Inch	Colour	Angle
033	4	$\checkmark$	

### **REDUCER BUSH**

PRODUCT Code	SIZE Inch	Colour	Angle
034	1 <sup>1</sup> / <sub>2</sub> x 1		
035	2 x 1 <sup>1</sup> / <sub>2</sub>		
036	3 x 2		
037	4 x 2	<b>✓</b>	
038	4 x 3	<b>✓</b>	
039	6 x 4	<b>✓</b>	

### **END CAP**

PRODUCT Code	SIZE Inch	Colour	Angle
040	11/2		
041	2		
042	3	<b>V</b>	
043	4		

### **ACCESS PLUG**

PRODUCT Code	SIZE Inch	Colour	Angle
044	3	<b>✓ ✓</b>	
045	4	<b>✓</b>	

### **VENT COWL**

PRODUCT Code	SIZE Inch	Colour	Angle
046	2		
047	3	<b>✓</b>	
048	4	<b>✓</b>	

### PVC PRESSURE PIPE FITTINGS Size: Imperial / Inch



### ELBOW 90°

Size	Colour
1/2	<b>✓ ✓</b>
3/4	<b>✓ ✓</b>
1	<b>✓ ✓</b>
1 <sup>1</sup> / <sub>2</sub>	<b>✓ ✓</b>
2	<b>✓ ✓</b>



### **FEMALE TEE**

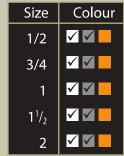
Size	Colour	
1/2		
3/4		
1		
1 <sup>1</sup> / <sub>2</sub>		
2		

### **FEMALE ELBOW**



Size	Colour
1/2	<b>✓ ✓</b> ■
3/4	<b>✓ ✓</b>
1	<b>✓ ✓</b>
<b>1</b> <sup>1</sup> / <sub>2</sub>	<b>✓ ✓</b>
2	

### SOCKET

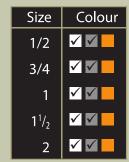






Size	Colour	
1/2	<b>✓ ✓</b> ■	
3/4	<b>✓</b> ✓	
1	<b>✓</b> ✓	
<b>1</b> <sup>1</sup> / <sub>2</sub>		
2		

### **NIPPLE SOCKET**

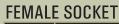








TEE		
Size	Colour	
1/2	<b>✓ ✓</b>	
3/4	<b>✓</b> ✓ ■	
1	<b>✓ ✓</b>	
<b>1</b> <sup>1</sup> / <sub>2</sub>	<b>✓ ✓</b>	
2	<b>✓ ✓</b>	









### **END CAP**

Size	Colour	
1/2	<b>✓ ✓</b> ■	
3/4	<b>✓ ✓</b> ■	
1	<b>✓ ✓</b>	
1 <sup>1</sup> / <sub>2</sub>	<b>✓ ✓</b>	
2	<b>✓ ✓</b>	

### REDUCER BUSH



Size	Colour
$^{3}/_{4}$ x $^{1}/_{2}$	<b>✓ ✓</b> ■
1 x <sup>1</sup> / <sub>2</sub>	<b>✓ ✓</b>
1 x <sup>3</sup> / <sub>4</sub>	<b>✓ ✓</b>
1 <sup>1</sup> / <sub>2</sub> x <sup>1</sup> / <sub>2</sub>	<b>✓ ✓</b>
$1^{1/2}x^{3/4}$	<b>✓ ✓</b>
1 <sup>1</sup> / <sub>2</sub> x 1	<b>✓ ✓</b>
2 x 1	<b>✓ ✓</b>
2 x1 <sup>1</sup> / <sub>2</sub>	<b>✓ ✓</b>

### FEMALE REDUCER



Size	Colour		
<sup>3</sup> / <sub>4</sub> x <sup>1</sup> / <sub>2</sub>	<b>✓ ✓</b> ■		
1 x <sup>1</sup> / <sub>2</sub>	<b>✓ ✓</b>		
1 x <sup>3</sup> / <sub>4</sub>	<b>✓ ✓</b>		

### UNION



Size	Colour				
1/2	<b>✓ ✓</b>				
3/4	<b>✓ ✓</b>				
1	<b>✓ ✓</b>				
1 <sup>1</sup> / <sub>2</sub>					
2					

### PRESSURE PIPE FITTINGS Size: Metric / MM



### PRODUCT & SIZES AVAILABLE

- THOUSE WELL WILLIAM TO THE TOTAL THE TOTAL TO THE TOTAL						
ltem	Colour	Size mm				
Elbow		20,25,32,40,50,63,75,90,110				
Tee		20,25,32,40,50,63,75,90,110				
Socket		20,25,32,40,50,63,75,90,110				
Nipple Socket		20,25,32,40,50,63,75,90,110				
Female Socket		20,25,32,40,50,63,75,90,110				
End Cap		20,25,32,40,50,63,75,90,110				
Female End Cap		20,25,32,40,50,63,75,90,110				
Reducer		25 x 20 , 32 x 20, 32x25, 40 x 20, 40 x 25, 40 x 32, 50 x 25, 50 x 32, 50 x 40 , 63 x 40, 63 x 50, 75 x 50, 75 x 63 , 90 x 63, 90 x 75, 110 x 50				
Reducer Bush		25 x 20, 32 x 20,32 x25 40 x 32, 50 x 32, 50 x 40 63 x 50, 90 x 63				



### Pipeline Systems with International Quality

### **STANDARDS**

BS EN 1455 (Revision of BS 5255) above ground 1.25" to 2" BS EN 1329 (Revision of BS 4514) above ground 82mm to 160mm Applies to uPVC piping system for soil and waste discharge (low and high temperature) within building structure.

BS EN 1401 (Revision of BS 4660) Underground 110mm to 160mm Applies to uPVC piping system for underground drainage and sewerage system.

PROPERTIES AND PERFORMANCE OF uPVC				
PROPERTY	UNIT	VALUE		
Specific gravity	gms/cm³	1.41 + 0.02		
Specific Heat	KCal/kg/°C	0.25		
Co-efficient of linear expansion	mm/m/ºc	0.08		
Vicat Softening temperature	°C	85@1kg load		
Elongation at Break	%	90 min		
Tensile strength@20°Cmin	Mpa	50		
Compressive strength	N/mm²			
Water absorption	Mg/cm <sup>2</sup>	< 4		
Modulus of Elasticity	MPa	1200 - 1500		
Flexural Strength	kg/cm²	950		
Impact Strength	Joules	4.75 - 5.42		
	mg/cm²	< 4		
Thermal Conductivity	K/Cal/cm.ho <sup>o</sup> c	0.13		
Volume Resistivity	OHM / cm	1014		
Dielectric Strength	KS/mm	>740		
Friction Co-efficient		135 - 150		
Flammability		will not support Combustion		

### ADVANTAGES OF STAR uPVC PIPE FITTINGS

- 1. DURABILITY High mechanical strength than any other plastic fittings
- 2. MAINTENANCE Maintenance free system and long term reliability.
- 3. LIGHT WEIGHT Transportation and handling is simple and convenient
- 4. CHEMICAL RESISTANCE Excellent chemical resistance to acids, alkalis, oxidizing and chemical corrosion & harsh water.
- 5. FLOW RATE The internal smooth surface gives excellent flow characteristics
- 6. NON FLAMMABLE uPVC doesn't support combustion
- 7. UV PROTECTION UV stabilized uPVC compound offers excellent outdoor weather performance.



## FLEXIBLE HOSE

### PRODUCT SPECIFICATIONS

### **Heavy Duty Hose**

Normal	Normal Size Diameter		neter	Bending Radius	Pressure (at 30°)		Standard Lengths
Inches	mm	ID mm	OD mm	mm	Working kg/cm2	Bursting kg/cm2	mtrs.
				70			20
1½	38	38.0±0.5	43.3 ± 1.5	70	6.0	18.0	30
2	50	50.0 ± 0.5	56.8 ± 1.5	100	5.5	18.0	30
3	75	75.0 ± 1.0	81.8 ± 1.5	155	5.5	18.0	30
4	100	100.0 ± 1.0	108.8 ± 2.0	213	4.5	16.0	30

Recommended maximum working Temperature: 60/70°C

### **Medium Duty Hose**

Normal Size Diameter		neter	Bending Radius mm	Pressure (at 30º)		Standard Lengths	
Inches	mm	ID mm	OD mm		Working kg/cm2	Bursting kg/cm2	mtrs.
3/4	20	19.0±0.5	21.0 ± 1.0	45	7.0	24.0	30
1	25	25.0 ± 0.5	27.5 ± 1.0	55	7.0	23.0	30
1¼	30	30.0 ± 0.5	33.2 ± 1.0	75	6.5	20.0	30
1½	38	38.0±0.5	40.9 ± 1.0	95	5.0	16.0	30
2	50	50.0±0.5	52.8 ± 1.5	122	4.0	16.0	30
2½	65	63.0 ± 1.0	67.6 ± 1.5	160	4.0	16.0	30
3	75	75.0 ± 1.0	78.8 ± 1.5	272	3.5	15.0	30
4	100	100.0 ± 1.0	106.1 ± 2.0	290	3.5	11.0	30
5	125	125.0 ± 1.0	132.0 ± 1.0	310	3.0	10.0	15
6	150	150.0 ± 1.0	157.0 ± 2.0	400	3.0	10.0	15
8	200	200.0 ± 1.0	207.8±2.0	625	2.5	8.0	10

Recommended maximum working Temperature : 60/70°C

