



Contact Cement Technical Data Sheet

PRODUCT DESCRIPTION: Makes a tough, permanent bond on contact. Instantly bonds metal, wood, ceramic, leather, rubber and many other surfaces. Bonds leather and vinyl to metal. Bonds kitchen countertops and other plastic laminates. Easy-to-use. Requires no clamping. Contact cement bonds as soon as the two surfaces to be joined come in contact with each other.

WORKS BEST ON: Plastics, wood, fiberglass, leather, vinyl, veneer, rubber, fabric, cork, counter tops, carpet. Repairs loose trim and molding. Also can be used to repair conveyor belts (apply to both sides to be adhered.) **Does not bond to polyethylene or polypropylene plastics.**

PRODUCT FEATURES:

Tensile Strength: 700 psi

Color: Amber

Waterproof

Working Time: 5 minutes

Can be Handled In: 5 minutes

Full Bond: 5 – 10 minutes

Temperature Range: Flammable

Chemical Solvent Resistance: motor oil, moisture

Storage: Store room temperature in unopened container. Be sure to clean tube cap and threads of product before replacing cap.

SURFACE PREPARATION: Slightly roughen surfaces and thoroughly clean all surfaces of grease, oil, dust, etc. and allow to dry.

REMOVAL METHODS: (test inconspicuous area of item to be sure chemicals do not harm surface) Before Cure: Wipe up excess.

After Cure:

Metal/Ceramic/Glass: use a safety razor and cut at the bond line.

Fabric: May not be able to remove as the product seeps into the fibers of fabric and wood. Apply ice to the area to see if product becomes brittle and then you can break it up and peel it off. If this doesn't work, try soaking item in warm water to break down bond.

HELPFUL HINTS: Apply contact cement to both surfaces to be bonded; allow cement to become tacky then join surfaces. Removable tape is good for putting on an area that you don't want any contact cement to get on. Before the contact cement cures, remove the tape.

See MSDS for more complete information, safe handling instructions and first aid.

Consumer Commodity ORM-D

Part Numbers: 18045