



Pegler

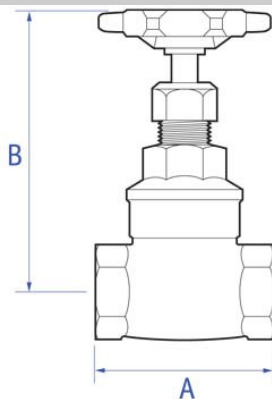
Bronze full way gate valve BS 5154 PN20 Series B

1070/125 Gate valve



Size	Pattern No.	Pack 1 Qty	Pack 2 Qty	Code	Barcode	Price (£) ex VAT
1/2"	1070/125	10	0	103007	5013866012594	£18.93
3/4"	1070/125	10	0	103008	5013866012600	£25.90
1"	1070/125	5	0	103009	5013866012617	£40.64
1.1/4"	1070/125	2	0	103010	5013866012624	£61.47
1.1/2"	1070/125	2	0	103011	5013866012631	£84.83
2"	1070/125	2	0	103012	5013866012648	£130.17
2.1/2"	1070/125	1	0	103013	5013866000355	£232.26
3"	1070/125	1	0	103014	5013866000362	£306.56
4"	1070/125	1	0	103015	5013866000379	£782.48
1/2"	1070/125 PT	10	0	103047	5013866012679	£23.05
3/4"	1070/125 PT	10	0	103048	5013866012686	£29.62
1"	1070/125 PT	5	0	103049	5013866012693	£55.06
1.1/4"	1070/125 PT	2	0	103050	5013866012709	£78.54
1.1/2"	1070/125 PT	2	0	103051	5013866012716	£108.63
2"	1070/125 PT	2	0	103052	5013866012723	£157.71
2.1/2"	1070/125 PT	1	0	103053	5013866000461	£298.63
3"	1070/125 PT	1	0	103054	5013866000478	£429.47
4"	1070/125 PT	1	0	103055	5022050287649	£1173.73

1070/125 Gate valve



Code	A	B	Kg
103007	52	85	0.32
103008	56	95	0.46
103009	65	110	0.69
103010	73	125	1.03
103011	76	145	1.40
103012	90	170	2.28
103013	102	205	3.68
103014	114	240	5.42
103015	134	290	10.59
103047	52	85	0.32
103048	56	95	0.46
103049	65	110	0.69
103050	73	125	1.03
103051	76	145	1.40
103052	90	170	2.28
103053	102	205	3.68
103054	114	240	5.42
103055	134	290	15.5

Pegler Yorkshire reserve the right to change specifications

Size	Pattern No.	Code	Kv m3/h
1/2"	1070/125	103007	14.00
3/4"	1070/125	103008	32.00
1"	1070/125	103009	57.00
1.1/4"	1070/125	103010	90.00
1.1/2"	1070/125	103011	129.00

Size	Pattern No.	Code	Kv m3/h
2"	1070/125	103012	230.00
2.1/2"	1070/125	103013	428.00
3"	1070/125	103014	680.00
4"	1070/125	103015	1088.00
1/2"	1070/125 PT	103047	14.00
3/4"	1070/125 PT	103048	32.00
1"	1070/125 PT	103049	57.00
1.1/4"	1070/125 PT	103050	90.00
1.1/2"	1070/125 PT	103051	129.00
2"	1070/125 PT	103052	230.00
2.1/2"	1070/125 PT	103053	428.00
3"	1070/125 PT	103054	680.00
4"	1070/125 PT	103055	

Pegler Yorkshire reserve the right to change specifications

Valves and Fittings

Pegler Yorkshire Customcare 5 Year Guarantee - Terms and Conditions

Products are subject to a 5 year guarantee that is between Pegler Yorkshire and the final purchaser of the product.

The guarantee is subject to proof of purchase being supplied.

This guarantee does not affect any statutory rights the consumer may have in law.

The guarantee covers manufacturing or material defects and does not cover parts subject to normal wear and tear.

This product range has been designed for the use of homeowners, domestic and commercial applications and therefore the guarantee is subject to the product being properly selected for their intended service conditions.

The guarantee is not applicable where the product is fitted contrary to the conditions in the fitting instructions.

This is reinforced where valves are covered by the European Pressure Equipment Directive (PED97/23/EC) where Installation, Operating and Maintenance Instructions are supplied with each product and/or carton.

Provided it is installed correctly and receives adequate preventative maintenance it should give years of trouble-free service.

Abusive behaviour and accidental damage to the product are not covered by this guarantee.

The extent of this liability is limited to the cost of the replacement of the defective item and not to fitting or consequential damages.

Description	Minimum Operating Pressure (bar)	Maximum Cold Working Pressure (bar)	Maximum Hot Working Pressure (bar)
1070/125 Gate valve	No Minimum Operating Pressure	20.0 bar at temperatures up to 100oC	9 bar at temperatures up to 180oC

Care

No regular aesthetic care is required for this product

Maintenance

A regular maintenance program is the most efficient method of ensuring longer term operational efficiency of the selected valve. Such a program would need to include a risk assessment and a planned procedure of how the maintenance will be carried out. The possibility of operational limits being exceeded and the potential hazards ensuring must be considered as part of this assessment. This should be implemented to include visual checks on the valve's condition and any development of unforeseen conditions, which could lead to failure. The correct fitting tools and equipment should be used for valve maintenance work. Separate means of draining the pipe work must be provided when carrying out any maintenance to valves. Where there may be any system debris this could be collected and /or filtered by installation of the appropriate protective device.

For further help please contact your local engineer.

If your product is under warranty please contact the Service Support Team on: 0800 1560050

Regulations

THE PRESSURE EQUIPMENT DIRECTIVE 97/23/EC and CE MARKING

The Pressure Equipment Regulations 1999 (SI 1999/2001) have now been introduced into United Kingdom law.

Valves with a maximum allowable pressure greater than 0.5 bar are covered by these new Regulations.

Valves are categorised according to their maximum working pressure, size and rising level of hazard. The level of hazard varies according to the fluid being carried. Fluids are classified as Group 1, dangerous fluids or Group 2, all other fluids including steam. The Categories designated are SEP (sound engineering practice). Valves up to and including 25mm (1") are designated SEP regardless of the fluid group. Those identified as having increased hazard are Categorised as, I, II, III or IV. All valves designated as SEP do not bear the CE mark nor require a Declaration of Conformity. Categories I, II, III or IV carry the CE mark and require a Declaration of Conformity. Valves classified from the piping chart would not be included in Category IV.

Size	Pattern No.	Code	PED Categorisation
1/2"	1070/125	103007	SEP
3/4"	1070/125	103008	SEP
1"	1070/125	103009	SEP
1.1/4"	1070/125	103010	SEP
1.1/2"	1070/125	103011	SEP
2"	1070/125	103012	SEP
2.1/2"	1070/125	103013	SEP
3"	1070/125	103014	SEP
4"	1070/125	103015	SEP
1/2"	1070/125 PT	103047	-
3/4"	1070/125 PT	103048	-
1"	1070/125 PT	103049	-
1.1/4"	1070/125 PT	103050	-
1.1/2"	1070/125 PT	103051	-
2"	1070/125 PT	103052	-
2.1/2"	1070/125 PT	103053	-
3"	1070/125 PT	103054	-
4"	1070/125 PT	103055	SEP

Pegler Yorkshire reserve the right to change specifications

Component	Material
Body	Gunmetal
Bonnet	Forged Brass (1/4" to 3") Gravity Die Cast Brass (4")
Stem	Brass Bar
Wedge	Gunmetal
Stem Ring	Brass Bar
Gland	Brass Bar
Gland Nut	Brass Bar (1/4" to 1") Forged Brass (1.1/4" to 4")
Handwheel	Aluminium
Handwheel Nut	Brass Bar
Gland Packing	PTFE
Rating Disc	Aluminum

Size	Code	Flange Diameter (mm)	Pitch Circle Diameter (mm)	No of Bolts	Bolt Diameter (mm)	Hole Diameter (mm)	Raised Face Diameter (mm)	Raised Face Height (mm)	Thickness of Flange (mm)
------	------	----------------------	----------------------------	-------------	--------------------	--------------------	---------------------------	-------------------------	--------------------------

Pegler Yorkshire reserve the right to change specifications

Steam	Water	Oil	Air	Gas Inert	Gas Combustible†	Gas Corrosive††	Gas Oxygen
no	yes	yes	no	no	no	no	no

Pegler Yorkshire reserve the right to change specifications

Gas application guide

Class 1. INERT Air, argon, carbon dioxide, helium, nitrogen

Class 2. COMBUSTIBLE Hydrogen, methane, natural gas, town gas

Class 3. CORROSIVE Chlorine, sulphur dioxide Class 4. OXYGEN

Class 1. INERT Air, argon, carbon dioxide, helium, nitrogen

† Valves are suitable for British Gas Applications Family Gases 1, 2 and 3.

†† Suitable in applications where moisture is completely absent.

Spare Key	Description	Code	Barcode	Date From	Date To	Price (£) ex VAT
2	RATING DISC 1070/125 - SIZE 1	850435	5013866060656	01/01/1900	To Current	£0.78
2	RATING DISC 1070/125 - SIZE 2	850436	5013866060663	01/01/1900	To Current	£1.59
2	RATING DISC 1070/125 - SIZE 3	850437	5013866060670	01/01/1900	To Current	£2.35
2	RATING DISC 1070/125 - SIZE 3	850437	5013866060670	01/01/1900	To Current	£2.35

Spare Key	Description	Code	Barcode	Date From	Date To	Price (£) ex VAT
3						
3	W1 HANDWHEEL (RED)	850100	5013866059513	01/01/1900	To Current	£9.41
3	W1 HANDWHEEL (RED)	850100	5013866059513	01/01/1900	To Current	£9.41
3	W1 HANDWHEEL (RED)	850100	5013866059513	01/01/1900	To Current	£9.41
3	W1 HANDWHEEL (RED)	850100	5013866059513	01/01/1900	To Current	£9.41
3	W3 HANDWHEEL (RED)	850101	5013866059520	01/01/1900	To Current	£9.41
3	W4 HANDWHEEL (RED)	850102	5013866059537	01/01/1900	To Current	£9.41
3	W6 HANDWHEEL (RED)	850104	5013866059551	01/01/1900	To Current	£14.91
3	W7 HANDWHEEL (RED)	850105	5013866059568	01/01/1900	To Current	£14.91
3	W8 HANDWHEEL (RED)	850106	5013866059575	01/01/1900	To Current	£14.91
3	W10 HANDWHEEL (RED)	850107	5013866059582	01/01/1900	To Current	£27.90
3	W10 HANDWHEEL (RED)	850107	5013866059582	01/01/1900	To Current	£27.90
3	W1 HANDWHEEL (RED)	850100	5013866059513	01/01/1900	To Current	£9.41
3	W1 HANDWHEEL (RED)	850100	5013866059513	01/01/1900	To Current	£9.41
3	W1 HANDWHEEL (RED)	850100	5013866059513	01/01/1900	To Current	£9.41
3	W1 HANDWHEEL (RED)	850100	5013866059513	01/01/1900	To Current	£9.41
3	W3 HANDWHEEL (RED)	850101	5013866059520	01/01/1900	To Current	£9.41
3	W4 HANDWHEEL (RED)	850102	5013866059537	01/01/1900	To Current	£9.41
3	W6 HANDWHEEL (RED)	850104	5013866059551	01/01/1900	To Current	£14.91
3	W7 HANDWHEEL (RED)	850105	5013866059568	01/01/1900	To Current	£14.91
3	W8 HANDWHEEL (RED)	850106	5013866059575	01/01/1900	To Current	£14.91
3	W10 HANDWHEEL (RED)	850107	5013866059582	01/01/1900	To Current	£27.90
3	W10 HANDWHEEL (RED)	850107	5013866059582	01/01/1900	To Current	£27.90

Spare Key	Description	Code	Barcode	Date From	Date To	Price (£) ex VAT
4						
4	GN1 GLAND NUT	850310	5013866059889	01/01/1900	To Current	£2.47
4	GN1 GLAND NUT	850310	5013866059889	01/01/1900	To Current	£2.47
4	GN11 GLAND NUT	851338	5013866063916	01/01/1900	To Current	£3.75
4	GN11 GLAND NUT	851338	5013866063916	01/01/1900	To Current	£3.75
4	GN8 GLAND NUT	850312	5013866059902	01/01/1900	To Current	£4.70
4	GN9 GLAND NUT	850313	5013866059919	01/01/1900	To Current	£4.70
4	GN10 GLAND NUT	850314	5013866059926	01/01/1900	To Current	£3.75
4	GN12 GLAND NUT	850315	5013866059933	01/01/1900	To Current	£5.64
4	GN13 GLAND NUT	851150	5013866063893	01/01/1900	To Current	£6.26
4	GN15 GLAND NUT	850317	5013866059940	01/01/1900	To Current	£6.26
4	GN23 GLAND NUT	851029	5013866063862	01/01/1900	To Current	£7.82
4	GN1 GLAND NUT	850310	5013866059889	01/01/1900	To Current	£2.47
4	GN1 GLAND NUT	850310	5013866059889	01/01/1900	To Current	£2.47
4	GN11 GLAND NUT	851338	5013866063916	01/01/1900	To Current	£3.75
4	GN11 GLAND NUT	851338	5013866063916	01/01/1900	To Current	£3.75
4	GN8 GLAND NUT	850312	5013866059902	01/01/1900	To Current	£4.70
4	GN9 GLAND NUT	850313	5013866059919	01/01/1900	To Current	£4.70
4	GN10 GLAND NUT	850314	5013866059926	01/01/1900	To Current	£3.75
4	GN12 GLAND NUT	850315	5013866059933	01/01/1900	To Current	£5.64
4	GN13 GLAND NUT	851150	5013866063893	01/01/1900	To Current	£6.26
4	GN15 GLAND NUT	850317	5013866059940	01/01/1900	To Current	£6.26
4	GN23 GLAND NUT	851029	5013866063862	01/01/1900	To Current	£7.82

Spare Key	Description	Code	Barcode	Date From	Date To	Price (£) ex VAT
5						

Spare Key	Description	Code	Barcode	Date From	Date To	Price (£) ex VAT
5	G1 GLAND	855236	5013866065163	01/01/1900	To Current	£1.43
5	G1 GLAND	855236	5013866065163	01/01/1900	To Current	£1.43
5	G16 GLAND	850485	5013866061011	01/01/1900	To Current	£1.89
5	G16 GLAND	850485	5013866061011	01/01/1900	To Current	£1.89
5	G17 GLAND	850486	5013866061028	01/01/1900	To Current	£1.89
5	G18 GLAND	815202	5013866057274	01/01/1900	To Current	£1.89
5	G19 GLAND	850487	5013866061035	01/01/1900	To Current	£2.06
5	G20 GLAND	850488	5013866061042	01/01/1900	To Current	£2.19
5	G21 GLAND	850489	5013866061059	01/01/1900	To Current	£2.47
5	G22 GLAND	850490	5013866061066	01/01/1900	To Current	£2.86
5	G15 GLAND	850369	5013866060274	01/01/1900	To Current	£3.14
5	G1 GLAND	855236	5013866065163	01/01/1900	To Current	£1.43
5	G1 GLAND	855236	5013866065163	01/01/1900	To Current	£1.43
5	G16 GLAND	850485	5013866061011	01/01/1900	To Current	£1.89
5	G16 GLAND	850485	5013866061011	01/01/1900	To Current	£1.89
5	G17 GLAND	850486	5013866061028	01/01/1900	To Current	£1.89
5	G18 GLAND	815202	5013866057274	01/01/1900	To Current	£1.89
5	G19 GLAND	850487	5013866061035	01/01/1900	To Current	£2.06
5	G20 GLAND	850488	5013866061042	01/01/1900	To Current	£2.19
5	G21 GLAND	850489	5013866061059	01/01/1900	To Current	£2.47
5	G22 GLAND	850490	5013866061066	01/01/1900	To Current	£2.86
5	G15 GLAND	850369	5013866060274	01/01/1900	To Current	£3.14

Spare Key	Description	Code	Barcode	Date From	Date To	Price (£) ex VAT
6						
6	GP2 GLAND PACKING	855248	5013866065217	01/01/1900	To Current	£1.22
6	GP2 GLAND PACKING	855248	5013866065217	01/01/1900	To Current	£1.22
6	GP12 GLAND PACKING	850327	5013866060021	01/01/1900	To Current	£1.22
6	GP12 GLAND PACKING	850327	5013866060021	01/01/1900	To Current	£1.22
6	GP8 GLAND PACKING	855241	5013866065187	01/01/1900	To Current	£1.22
6	GP10 GLAND PACKING	850325	5013866060007	01/01/1900	To Current	£1.22
6	GP9 GLAND PACKING	855247	5013866065200	01/01/1900	To Current	£1.59
6	GP16 GLAND PACKING	855245	5013866065194	01/01/1900	To Current	£1.59
6	GP17 GLAND PACKING	850331	5013866060069	01/01/1900	To Current	£2.19
6	GP18 GLAND PACKING	851907	5013866063954	01/01/1900	To Current	£2.19
6	GP19 GLAND PACKING	850332	5013866060076	01/01/1900	To Current	£2.47
6	GP2 GLAND PACKING	855248	5013866065217	01/01/1900	To Current	£1.22
6	GP2 GLAND PACKING	855248	5013866065217	01/01/1900	To Current	£1.22
6	GP12 GLAND PACKING	850327	5013866060021	01/01/1900	To Current	£1.22
6	GP12 GLAND PACKING	850327	5013866060021	01/01/1900	To Current	£1.22
6	GP8 GLAND PACKING	855241	5013866065187	01/01/1900	To Current	£1.22
6	GP10 GLAND PACKING	850325	5013866060007	01/01/1900	To Current	£1.22
6	GP9 GLAND PACKING	855247	5013866065200	01/01/1900	To Current	£1.59
6	GP16 GLAND PACKING	855245	5013866065194	01/01/1900	To Current	£1.59
6	GP17 GLAND PACKING	850331	5013866060069	01/01/1900	To Current	£2.19
6	GP18 GLAND PACKING	851907	5013866063954	01/01/1900	To Current	£2.19
6	GP19 GLAND PACKING	850332	5013866060076	01/01/1900	To Current	£2.47

Spare Key	Description	Code	Barcode	Date From	Date To	Price (£) ex VAT
7						
7	LS6 LOCKSHIELD	855238	5013866065170	01/01/1900	To Current	£3.96
7	LS6 LOCKSHIELD	855238	5013866065170	01/01/1900	To Current	£3.96
7	LS3 LOCKSHIELD	850152	5013866059681	01/01/1900	To Current	£3.96
7	LS9 LOCKSHIELD	815201	5013866057267	01/01/1900	To Current	£6.26
7	LS13 LOCKSHIELD	850416	5013866060502	01/01/1900	To Current	£7.82
7	LS14 LOCKSHIELD	850367	5013866060250	01/01/1900	To Current	£9.41
7	LS15 LOCKSHIELD	850368	5013866060267	01/01/1900	To Current	£14.91

Spare Key	Description	Code	Barcode	Date From	Date To	Price (£) ex VAT
7	LS10 LOCKSHIELD	850159	5013866059698	01/01/1900	To Current	£24.29
7	LS6 LOCKSHIELD	855238	5013866065170	01/01/1900	To Current	£3.96
7	LS6 LOCKSHIELD	855238	5013866065170	01/01/1900	To Current	£3.96
7	LS3 LOCKSHIELD	850152	5013866059681	01/01/1900	To Current	£3.96
7	LS9 LOCKSHIELD	815201	5013866057267	01/01/1900	To Current	£6.26
7	LS13 LOCKSHIELD	850416	5013866060502	01/01/1900	To Current	£7.82
7	LS14 LOCKSHIELD	850367	5013866060250	01/01/1900	To Current	£9.41
7	LS15 LOCKSHIELD	850368	5013866060267	01/01/1900	To Current	£14.91
7	LS10 LOCKSHIELD	850159	5013866059698	01/01/1900	To Current	£24.29
Spare Key	Description	Code	Barcode	Date From	Date To	Price (£) ex VAT
8						
8	K9 LOCKSHIELD KEY	850139	5013866059650	01/01/1900	To Current	£8.18
8	K9 LOCKSHIELD KEY	850139	5013866059650	01/01/1900	To Current	£8.18
8	K2 LOCKSHIELD KEY	817020	5013866058448	01/01/1900	To Current	£9.06
8	K3 LOCKSHIELD KEY	850132	5013866059612	01/01/1900	To Current	£12.26
8	K5 LOCKSHIELD KEY	850134	5013866059629	01/01/1900	To Current	£16.28
8	K6 LOCKSHIELD KEY	850135	5013866059636	01/01/1900	To Current	£29.78
8	K6 LOCKSHIELD KEY	850135	5013866059636	01/01/1900	To Current	£29.78
8	K7 LOCKSHIELD KEY	850136	5013866059643	01/01/1900	To Current	£29.78
8	K9 LOCKSHIELD KEY	850139	5013866059650	01/01/1900	To Current	£8.18
8	K9 LOCKSHIELD KEY	850139	5013866059650	01/01/1900	To Current	£8.18
8	K2 LOCKSHIELD KEY	817020	5013866058448	01/01/1900	To Current	£9.06
8	K3 LOCKSHIELD KEY	850132	5013866059612	01/01/1900	To Current	£12.26
8	K5 LOCKSHIELD KEY	850134	5013866059629	01/01/1900	To Current	£16.28
8	K6 LOCKSHIELD KEY	850135	5013866059636	01/01/1900	To Current	£29.78
8	K6 LOCKSHIELD KEY	850135	5013866059636	01/01/1900	To Current	£29.78
8	K7 LOCKSHIELD KEY	850136	5013866059643	01/01/1900	To Current	£29.78

59 Nipple (Groove x Thread)



Product Data Sheet: Valves Package THE PRESSURE EQUIPMENT DIRECTIVE 97/23/EC & CE MARKING

The Pressure Equipment Regulations 1999 (SI 1999/2001) have now been introduced into United Kingdom law. Valves with a maximum allowable pressure greater than 0.5 bar are covered by these new Regulations. Valves are categorised according to their maximum working pressure, size and rating level of hazard. The level of hazard varies according to the fluid being carried. Fluids are classified as Group 1 (dangerous fluids or Group 2, all other fluids including steam). The categories designated are SEP (sound engineering practice). Valves up to and including 250mm (1") are designated SEP (regardless of the fluid group). Those identified as having increased hazard are categorised as I, II, III or IV. All valves designated as SEP do not bear the CE mark, nor require a Declaration of Conformity. Categories I, II, III or IV carry the CE mark and require a Declaration of Conformity. Valves classified from the piping chart would not be included in Category IV.

CE MARKING & THE ATEX Directive 94/9/EC

Concerning equipment and protection systems intended for use in potentially explosive atmospheres. This has been implemented in United Kingdom law by the Equipment and Protective Systems Intended for Use in Potentially Explosive Atmosphere Regulations 1996/31 1996/192 and amended by The Equipment and Protective Systems (Amendment) Regulations 2001 (SI2001/3766). The regulations apply to all valves where each valve: a) has its own potential source of ignition; b) operates in a potentially explosive atmosphere created by:

- the presence of aerosols, vapours, mists released from the valve through leakage;
- the presence of gases, vapours, mists released from the valve through leakage.

The regulations will not apply to a valve without a potential source of ignition, which operates in a dust free environment and the fluid being transported is cold, inert gas or non-flammable liquid. The requisite level of protection for valves not exempt from the regulations is defined as Group II category 2 and shall bear the following markings: (Ex) II GEP X

VALVE SELECTION Selection, Storage & Protection

Valves must be properly selected for their intended service conditions. Provided it is installed correctly and receives adequate preventative maintenance it should give years of trouble-free service. They must be compatible with the system design, pressure and temperature requirements and must be suitable for the fluids that they are intended to carry. Interactions between metals in the pipe system and the valve must be considered as part of the valve selection.

Valves should be stored off the ground in a clean, dry, indoor area.

Where desiccant bags are included with the valve these should be changed after a period of 6 months.

Pegler valves are supplied in cardboard cartons or are bagged as appropriate and so adequate protection from damage is provided. When Pegler valves are fitted with pressure equipment or assemblies, suitable protective devices may be required.

PRESSURE/TEMPERATURE RATING

Valves must be installed in a piping system whose normal pressure and temperature does not exceed the stated rating of the valve. The maximum allowable pressure in valves as specified in the standards is for non-stopcock conditions. Water hammer and impact standards should also be avoided.

If system testing will subject the valve to pressures in excess of the working pressure, rating, this should be within the "shell test pressure" for the body, to a maximum of 1.5 times the PN rating and concluded with the valve fully opened. It may be hazardous to use these valves outside of their specified pressure and temperature limitations and also when not for the correct application.

LOCATION/END-OF-LINE SERVICE

To ensure ease of operation, adjustment, maintenance and repair, valve siting should be decided during the system design phase. To prevent imposing strain on the valve seat, pipe work and valves they must be adequately supported.

The 1022, 1070/125, 1065 and 1068 Gate valves are suitable for end of line service but we strongly recommend the fitting of a blanking plug to the downstream end of the valve. Pegler Ball, Globe, Check, Flanged and Lever Gate valves are not suitable for end-of-line service.

INSTALLATION Health & Safety

Before starting work on any installation a risk assessment must be made to consider the possibility of operational limits being exceeded and reduction or elimination of any potential hazards. Appropriate clothing and safety equipment must be utilised as applicable to the hazard presented by the nature of the process to which the valve is being installed or maintained.

- Before installing or removing a valve the pipeline circulating pumps (when fitted) must be turned off. The pipeline must be de-pressurised, drained and vented. Valves must be fully opened to ensure release of any pipeline or valve pressure.
- Fitters must be trained in manual and mechanical handling to enable them to safely lift and install Pegler valves.
- The valve selected must be suitable for the required service conditions. The pressure and temperature limitations are indicated on the valve nomenclature, body or data plate. These must not be exceeded.
- Valve seats, seals and internal components can be damaged by system debris. Protective devices may need to be fitted and

system flushing may be required.

6. Any flushing fluid used to clean the pipeline must not cause any damage to the valve and its components.

OPERATION

8. Pegler valves are not suitable for fatigue loading, creep conditions, fire testing, the hazardous environment, corrosive or erosive service, or for carrying fluids containing abrasive solids. There is no allowance for corrosion in the design of these valves. Designs for this valve do not allow for decomposition of unstable fluids and must not be used where this could occur.

9. Pegler valves are not designed to withstand the effects of fire, wind, earthquakes and traffic.

INSTALLATION

Unpack the valve and check that the flow paths and valve threads are clean and free from debris.

Check the body markings and nomenclature to ensure that the correct valve has been selected for installation.

Gate valves and globe valves may be fixed in "vertical pipe work with stem horizontal" or "horizontal pipe work with stem vertical and upright". Globe valves are marked with a directional flow arrow on the body. The valve will function correctly providing it is fitted so that the fluid transported follows the indicated flow direction.

Make sure that a gate valve is fully closed during installation. Fitting a gate valve in the open position may cause twisting and the gate and seating may not mate properly. The valve should be operated from fully open to fully closed to test that it has been correctly installed.

The valve should not be installed in horizontal pipe work with stem horizontal because full closure may be hindered by an accumulation of system debris. Pegler Valves are manufactured to exacting standards and, therefore, should not be subjected to misuse. The following should be avoided: **Carless handling**

Valves should not be lifted using the hand wheel (lever of the stem). **Dirt and debris** entering the valve through the end ports. **Excessive force** during assembly and hand wheel operation.

Ball Valves may be fixed in any orientation, always leaving enough space for the 90° operation of the lever handle.

Horizontal and Vertical pattern check valves may be fitted in horizontal pipe work with the cap upper most and vertically with the flow in an upwards direction. The valve is marked with a directional flow arrow on the body. The valve will function correctly providing it is fitted so that the fluid transported follows the indicated flow direction. Check valves having 6 diameters of straight length of pipe upstream and 3 diameters downstream are suitable for velocities of 3 metres per second. If the valve is situated such that

non uniform or pulsating flow enters the valve, e.g. the valve is close to reciprocating pumps, then the velocity should not exceed 2 metres per second. Use suitable hangers close to both ends of the valve in order to remove stresses transmitted by the pipe. Confirm that the pipe threading length is correct to avoid excessive penetration of the pipe into the valve that would otherwise cause pipe only and not in the valve threads. Surplus compound will then be forced outwards and will not enter the valve. Over use of compound can lead to valve failure on the body ends. Threads should be engaged correctly when tightening the valve onto the pipe. The wrench should always be fitted on the body end adjacent to the joint being made. Severe damage can occur to stems, valves and seats by the use of hand wrenches or levers larger than those originally supplied by the manufacturer, and by wheelkeys.

Any electrical component e.g. actuators, limit switches must be explosion proof and comply with the ATEX Directive and Standards as listed in BS EN 1127-1 Clauses 6, 4.5.

OPERATION

Gate Valves To open - an anti-clockwise rotation of the hand wheel will open the valve. When it will go no further return the hand wheel clockwise 1/2 turn. To close the valve a clockwise rotation of the hand wheel will close the valve. Closure will be confirmed when the handle can be turned no further.

Caution: Service applications with extremes of temperature may cause the wedges to become tight in the valve. The valve may be become stiff to operate in these circumstances. Suitable hand protection should be worn when operating valves used in extreme temperature applications. The valve should only be used in the fully open or fully closed position. Gate valves are not suitable for regulating and throttling service.

Globe Valves

To open - an anti-clockwise rotation of the hand wheel will open the valve. When it will go no further return the hand wheel clockwise 1/2 turn. To close the valve a clockwise rotation of the hand wheel will close the valve. Closure will be confirmed when the handle can be turned no further.

Caution: Service applications with extremes of temperature may cause the wedges to become tight in the valve. The valve may be become stiff to operate in these circumstances. Suitable hand protection should be worn when operating valves used in extreme temperature applications. The valve should only be used in the fully open or fully closed position. Ball valves are not suitable for regulating and throttling service.

Ball Valves

To open - turn the lever 90° so that it is in line with the pipe run in which it is installed. To close - turn the lever 90° so that it is across the line of the pipe in which it is installed. Full closure and opening is completed when a full 90° is achieved. Full flow is freely set against the stop on the valve body.

PB T Models have lockable handles for use in both open and closed positions. In the fully open position the T handle is in line with the pipe work. To lock the valve in the open position a hexagon key of the appropriate size can be used to remove the securing screw. The T handle can then be fitted from the valve. This should then be rotated through 180° and refitted on to the valve spring ensuring the handle slot engages on to the body lug. Insert the securing screw and re-tighten with the hexagon key.

PB EL models are fitted with an extended spindle mechanism that lifts the lever away from the body and is particularly useful when pipe insulation is being used. This version is only available with a standard lever handle.

Caution: Service applications with extremes of temperature may cause the ball to become tight in the valve. The valve may be become stiff to operate in these circumstances. Suitable hand protection should be worn when operating valves used in extreme temperature applications. The valve should only be used in the fully open or fully closed position. Ball valves are not suitable for regulating or throttling applications.

MAINTENANCE

A regular maintenance program is the most efficient method of ensuring longer term operational efficiency of the selected valve. Such a program would need to include a risk assessment and a planned procedure of how the maintenance will be carried out. The possibility of operational limits being exceeded and the potential hazards ensuring must be considered as part of this assessment. This should be implemented to include visual checks on the valve's condition and any development of unforeseen conditions, which could lead to failure. The correct fitting tools and equipment should be used for valve maintenance work. Separate means of draining the pipe work must be provided when carrying out any maintenance to valves. Where there may be any system debris this should be collected and/or filtered by installation of the appropriate protective device.

Gland Adjustment

The gland may need adjustment during installation and then periodically thereafter to maintain a stem gland seal.

NOTE: It is recommended that within the 1st year the gland be inspected at 3 monthly intervals to check for gland leakage.

Gland Replacement: Under normal working conditions Pegler gate and globe valves do not normally require any maintenance, however, in the event of maintenance being necessary, the following procedure should be followed:

Before starting work, de-pressurise the system, turn off any circulating pumps. Slacken the hand wheel nut and remove the nut, nomenclature and hand wheel. Remove the gland nut and gland ring. Using a suitable tool, lift out the existing packing and make sure the stem and stuffing box are clean & free from debris. Care must be taken not to damage the valve stem.

Fit a replacement Pegler packing gland into the stuffing box and push down firmly.

Re-assemble the gland, ring and gland nut.

Re-tighten the handwheel, nomenclature and nut.

Tighten the gland nut and confirm stem resistance while operating the valve. Once the pressure is re-established a check for leak tightness should be made, further adjust the gland nut as required necessary to achieve a satisfactory seal.

PB Permanent removal of the gland nut and for the Data Plate will invalidate the CE compliance of this valve. Pegler Ball valves and Check valves are generally NOT suitable for maintenance.

According to valve type, gland packing and valve discs may be replaced. Valves within the scope of the ATEX Directive with a protective level defined as Group I (category 2 will operate in Zone 1 (gases/vapours) or Zone 21 (dust) designated in BS1127-1 Explosion prevention and protection. Tools are either "single spark" e.g. screwdriver, spanner, impact screwdriver or "shower of sparks" e.g. sawing or grinding. Only steel "single spark" tools are permitted in Zones 1 & 21. Tools causing explosive atmosphere are only permissible if: a) no hazardous explosive atmosphere is present. b) dust deposits have been removed and no dust cloud is present. The use of tools on equipment in Zones 1 and 21 should be subject to a "permit to work" system.

1029 Renewable Valve Disc Replacement.

Before starting work, de-pressurise the system, turn off any circulating pumps, and ensure the valve is empty of fluid. Using a suitable wrench remove the complete bonnet assembly from the valve. Care should be taken to ensure the pipework is held securely during this process so that there is no distortion to the valve threads. Any damage to the threads could lead to valve failure. Slacken and remove disc nut and disc.

Assess damage to valve seat replacing the whole valve if necessary.

The valve disc can be replaced with an equivalent size disc and type as appropriate. Re-attach a replacement disc and disc nut. Re-assemble the bonnet in to the valve body, checking for damage. Ensure the valve bonnet is joined securely to body and will not leak. NB. The 1029 Globe valves have non-metallic PTFE valve discs.

Installation, Operating & Maintenance Instructions are available from Sales Office.

Pegler recommended spares must be used. Refer to Pegler Technical Department for further information.

PRODUCT LIFE SPAN

When a valve is properly selected for its service conditions it should give years of trouble-free service provided it is installed correctly and receives adequate preventative maintenance. By not considering the compatibility of the system design and the pressure and temperature requirements the life expectancy of the valves can be adversely affected and valve failure may occur. The nature of the fluid being carried through the valve could also affect the valve performance as this could lead to premature valve failure. There may also be interactions between metals in the pipe system and the valve which need to be considered. Appropriate flushing and cleaning of the pipe work installation should take place when commissioning the system as this would help extend the valve life.

Reference Material: Pegler Valves Package Brochure, Pegler Spares Catalogue, and Spares Price list. A Technical File is held at Doncaster as part of the requirements for compliance to the European Pressure Equipment Directive (PED 97/23 EC).

MAINTAINING A POLICY OF CONTINUAL PRODUCT DEVELOPMENT

PEGLER LTD RESERVES THE RIGHT TO CHANGE SPECIFICATION DESIGN AND MATERIALS OF PRODUCTS LISTED IN THIS LEAFLET WITHOUT PRIOR NOTICE

Head Office:

Pegler Limited, St Catherine's Avenue, Doncaster, South Yorkshire DN4 8DF England www.pegler.co.uk

UK Sales:

Northern Tel: 0870 1200281 Fax: 01302 560108 Southern Tel: 0870 1200282 Fax: 01302 560456 Western Tel: 0870 1200283 Fax: 01302 560109 uk.sales@pegler.co.uk

Export Sales:

Tel: 44 (0) 1302 855656 Fax: 44 (0) 1302 730513 export@pegler.co.uk

QUALITY • RELIABILITY • INNOVATION

PL Pegler

PL Pegler
QUALITY • RELIABILITY • INNOVATION

Engineers Valves

Installation, Operating & Maintenance Instructions
Pressure Equipment Directive

PED 97/23/EC Compliant
A Watertight Guarantee Of Quality

VALVE SUITABILITY

Product	Steam	Water	Oil	Air	Gas Inert	Gas Condensable	Gas Corrosive	Gas Oxygen
P8700	✓	✓	✓	✓	✓	✓	✓	X
P8500 RED	✓	✓	✓	✓	X	X	X	X
P8500 YELLOW	✓	✓	✓	✓	✓	✓	✓	X
P8300 RED/BLUE	✓	✓	✓	✓	X	X	X	X
P8300 YELLOW	✓	✓	✓	✓	✓	✓	✓	X
P8100	X	✓	✓	✓	X	X	X	X
1065	X	✓	✓	✓	X	X	X	X
1068	✓	✓	✓	✓	X	X	X	X
1072	✓	✓	✓	✓	X	X	X	X
1070/125	✓	✓	✓	✓	X	X	X	X
P81M	✓	✓	✓	✓	X	X	X	X
63	X	✓	✓	✓	X	X	X	X
GMS3	X	✓	✓	✓	X	X	X	X
1029	✓	✓	✓	✓	✓	✓	✓	X
1031	✓	✓	✓	✓	X	X	X	X
1039	✓	✓	✓	✓	X	X	X	X
1060A	✓	✓	✓	✓	X	X	X	X
1062	✓	✓	✓	✓	X	X	X	X
1063	X	✓	✓	✓	X	X	X	X
1064	X	✓	✓	✓	X	X	X	X
1832	X	✓	✓	✓	X	X	X	X
833GM, GM LS	X	✓	✓	✓	X	X	X	X

* Pressure limited to 10 bar for Air & Gas applications. ** Pressure limited to 5 bar for Air applications.

Thread Depths (mm)

Product	1/4"	3/8"	1/2"	3/4"	1"	1.1/4"	1.1/2"	2"	2.1/2"	3"	4"
P8700	11.5	11.9	15.4	16.7	19.4	21.7	21.4	26.0	30.5	33.5	39.5
P8500 RED	11.5	11.9	15.4	16.7	19.4	21.7	21.4	26.0	30.5	33.5	39.5
P8500 YELLOW	11.5	11.9	15.4	16.7	19.4	21.7	21.4	26.0	30.5	33.5	39.5
P8300 RED/BLUE	-	-	-	-	-	-	-	-	-	-	-
P8300 YELLOW	-	-	-	-	-	-	-	-	-	-	-
P8100	-	-	12.7	14.0	16.2	18.5	18.5	22.8	-	-	-
1065	-	-	12.7	14.0	16.1	18.5	18.5	22.8	-	-	-
1068	-	-	15.0	16.3	19.1	21.4	21.4	25.7	30.2	33.3	39.3
1072	-	-	15.0	16.3	19.1	21.4	21.4	25.7	-	-	-
1070/125	11.4	11.4	15.0	16.3	19.1	21.4	21.4	25.7	30.2	33.3	39.3
P81M	-	-	-	-	-	-	-	-	-	-	-
63	-	-	-	-	-	-	-	-	-	-	-
GMS3	-	-	-	-	-	-	-	-	-	-	-
1029	7.5	7.9	9.9	11.1	12.3	14.3	14.3	18.2	19.8	22.6	-
1031	-	-	9.9	11.1	12.3	14.3	14.3	18.2	-	-	-
1039	-	-	9.9	11.1	12.3	14.3	14.3	18.2	-	-	-
1060A	-	-	15.0	16.3	19.1	21.4	21.4	25.7	25.0	33.0	33.0
1062	-	-	15.9	16.7	19.0	-	-	-	-	-	-
1063	-	10.3	12.8	14.2	15.0	15.2	16.4	17.2	19.8	26.0	26.6
1064	-	10.3	12.8	14.2	15.0	15.2	16.4	17.2	19.8	26.0	26.6
1832	-	-	-	-	-	-	-	-	-	-	-
833GM, GM LS	-	-	-	-	-	-	-	-	-	-	-

OPERATIONAL LIMITS

Product	PN	Non-Shock Pressure @ Temp. Range	Non-Shock Pressure @ Max. Range
P8700	40*	40 Bar - 10°C to 110°C	10 Bar at 180°C
P8500 RED	25	25 Bar - 10°C to 100°C	16.5 Bar at 150°C
P8500 YELLOW	25*	25 Bar - 10°C to 100°C	16.5 Bar at 150°C
P8300 RED/BLUE	16	16 Bar - 10°C to 30°C	5 Bar at 120°C
P8300 YELLOW	16*	16 Bar - 10°C to 30°C	5 Bar at 120°C
P8100	25	25 Bar - 10°C to 100°C	4 Bar at 120°C
1065	17.5	17.5 Bar - 0°C to 25°C	17.5 Bar at 93°C
1068	20	20 Bar - 10°C to 100°C	9 Bar at 180°C
1072	32	32 Bar - 10°C to 100°C	14 Bar at 198°C
1070/125	20	20 Bar - 10°C to 100°C	9 Bar at 180°C
P81M	16	20 Bar - 10°C to 100°C	9 Bar at 180°C
63	16	16 Bar - 10°C to 30°C	5 Bar at 120°C
GMS3	16	16 Bar - 10°C to 30°C	5 Bar at 120°C
1029	32*	32 Bar - 10°C to 100°C	14 Bar at 198°C
1031	32	32 Bar - 10°C to 100°C	14 Bar at 198°C
1039	32	32 Bar - 10°C to 100°C	14 Bar at 198°C
1060A	25	25 Bar - 10°C to 100°C	10.5 Bar at 186°C
1062	25	25 Bar - 10°C to 100°C	10.5 Bar at 186°C
1063	8 - 12	0°C to 90°C	90°C
1064	8 - 12	0°C to 90°C	90°C
1832	10	10 Bar - 0°C to 120°C	10 Bar at 120°C
833GM, GM LS	10	20 Bar - 10°C to 100°C	13 Bar at 120°C

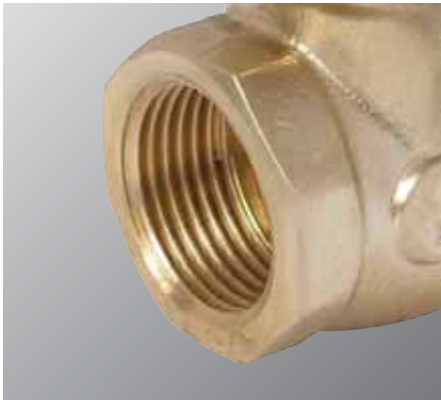
* 10 bar for Gas

PED Categorisation Table

Product	1/4"	3/8"	1/2"	3/4"	1"	1.1/4"	1.1/2"	2"	2.1/2"	3"	4"
P8700	S.E.P	S.E.P	S.E.P	S.E.P	S.E.P	Cat 1	Cat 1	Cat 1	Cat 1	Cat 1	Cat 1
P8500 RED	S.E.P	S.E.P	S.E.P	S.E.P	S.E.P	S.E.P	S.E.P	S.E.P	S.E.P	S.E.P	S.E.P
P8500 YELLOW	S.E.P	S.E.P	S.E.P	S.E.P	S.E.P	Cat 1	Cat 1	Cat 1	Cat 1	Cat 1	Cat 1
P8300 RED/BLUE	-	-	-	-	-	-	-	-	-	-	-
P8300 YELLOW	-	-	-	-	-	-	-	-	-	-	-
P8100	-	-	-	-	-	-	-	-	-	-	-
1065	-	-	-	-	-	-	-	-	-	-	-
1068	-	-	-	-	-	-	-	-	-	-	-
1072	-	-	-	-	-	-	-	-	-	-	-
1070/125	S.E.P	S.E.P	S.E.P	S.E.P	S.E.P	S.E.P	S.E.P	S.E.P	S.E.P	S.E.P	S.E.P
P81M	-	-	-	-	-	-	-	-	-	-	-
63	-	-	-	-	-	-	-	-	-	-	-
GMS3	-	-	-	-	-	-	-	-	-	-	-
1029	S.E.P	S.E.P	S.E.P	S.E.P	S.E.P	Cat 1	Cat 1	Cat 1	Cat 2	Cat 2	-
1031	-	-	-	-	-	-	-	-	-	-	-
1039	-	-	-	-	-	-	-	-	-	-	-
1060A	-	-	-	-	-	-	-	-	-	-	-
1062	-	-	-	-	-	-	-	-	-	-	-
1063	-	-	-	-	-	-	-	-	-	-	-
1064	-	-	-	-	-	-	-	-	-	-	-
1832	-	-	-	-	-	-	-	-	-	-	-
833GM, GM LS	-	-	-	-	-	-	-	-	-	-	-

Category 1 and Category 2 carry the CE mark

Threaded connections



Ensure that threads are prepared correctly to provide a good and long lasting service.

Pipe compound should be applied to pipe ends only and not directly into the valve.

Valves should not be over tightened with a wrench.

Ensure the pipe is threaded to the correct type and length. If the pipe is threaded too short a leak may occur. If the pipe is threaded too long then damage may be made to the valve.

Ensure that good quality tools are used to provide an accurate joint and therefore avoiding the risk of leaking.

Thread tape may be used and applied to the external of the pipe thread after the threads have been cleaned.

Joining the valve and pipe.

Fix the threaded pipe into a vice and then turn the valve on to the pipe.

A close fitting spanner should be applied to the valve hexagon/octagon flats being fixed. By tightening the valve onto the pipe in this way, the valve avoids being distorted with the consequential damage to internal parts.



CERTIFICATION MARK

This certifies that

PEGLER YORKSHIRE GROUP LTD.

has had the undermentioned product examined, tested and found, when correctly installed, to comply with the requirements of the United Kingdom Water Supply (Water Fittings) Regulations and Scottish Water Byelaws.

1070/125, 1070/125PT & 1070/125 LOCKSHEILD GATE VALVES

The certificate by itself is not evidence of a valid WRAS Approval. Confirmation of the current status of an approval must be obtained from the WRAS Directory (www.wras.co.uk/directory)

The product so mentioned will be valid until the end of:

December 2020

1512065

Certificate No.

Handwritten signature of J. Funnal in black ink.

Secretary

Handwritten signature of K. Newby in black ink.

Chairman, Product Assessment Group